

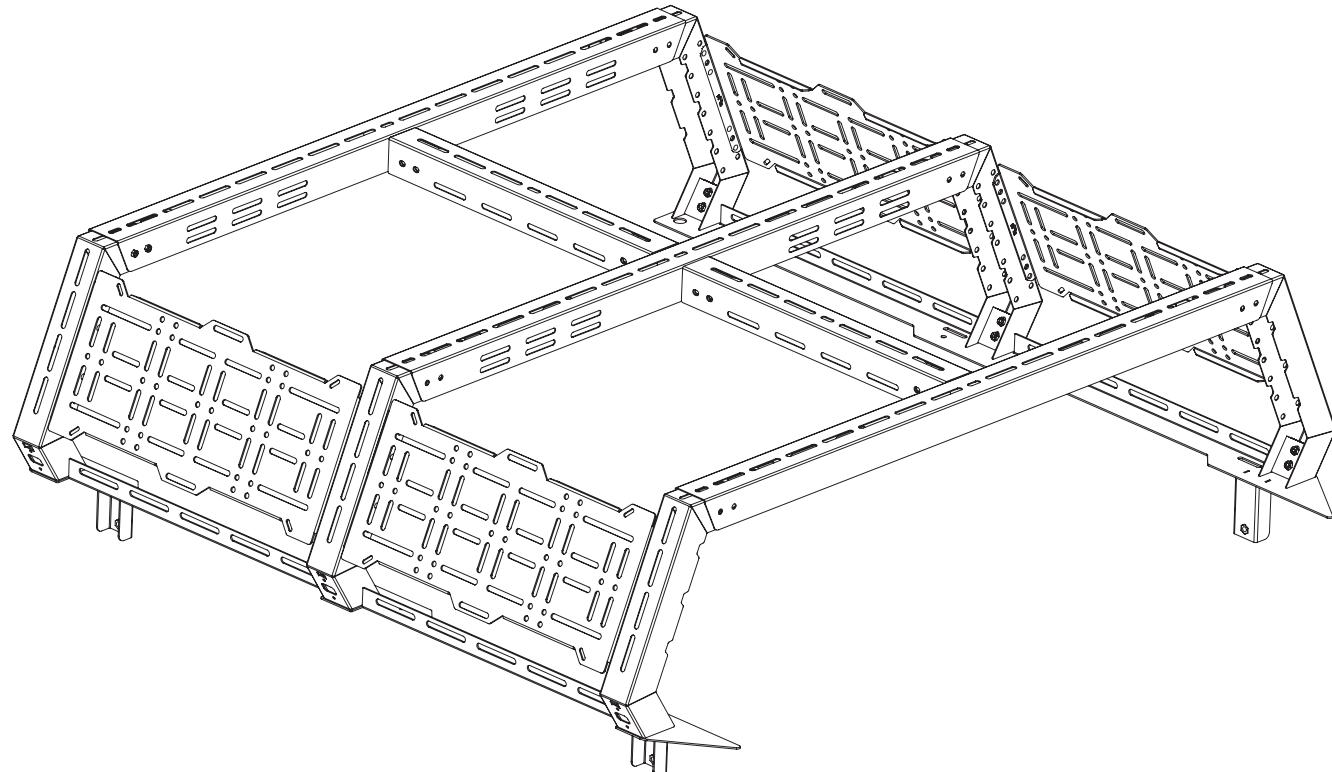


OVERLAND VEHICLE SYSTEMS

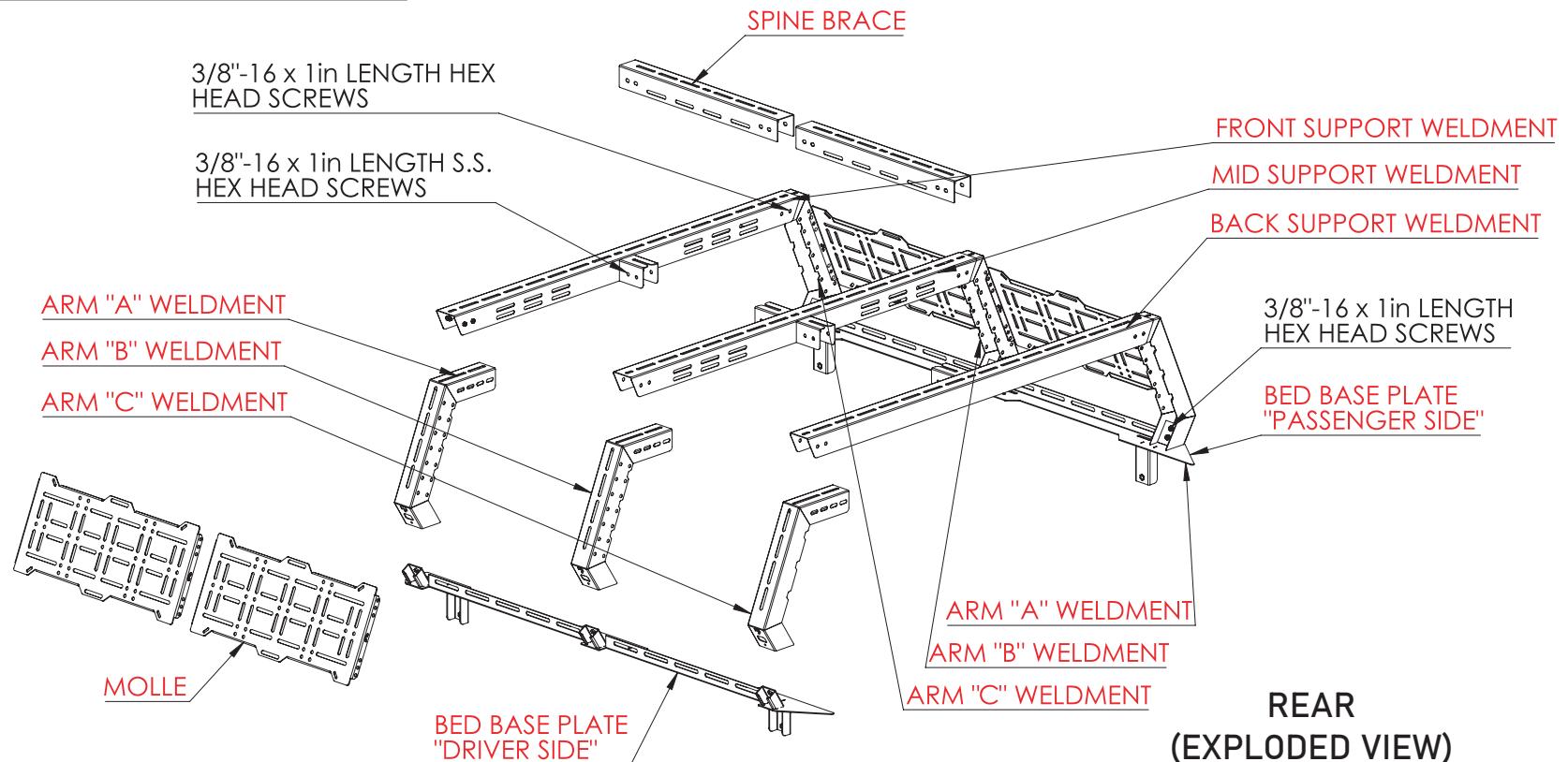
Thank you for purchasing the RUFF RAX MODULAR BED RACK
Please follow step by step instructions provided.
Any issues please contact sales@overlandvehiclesystems.com.

TOOLS NEEDED:
(x2) 9/16" WRENCHES
SAFETY GLASSES

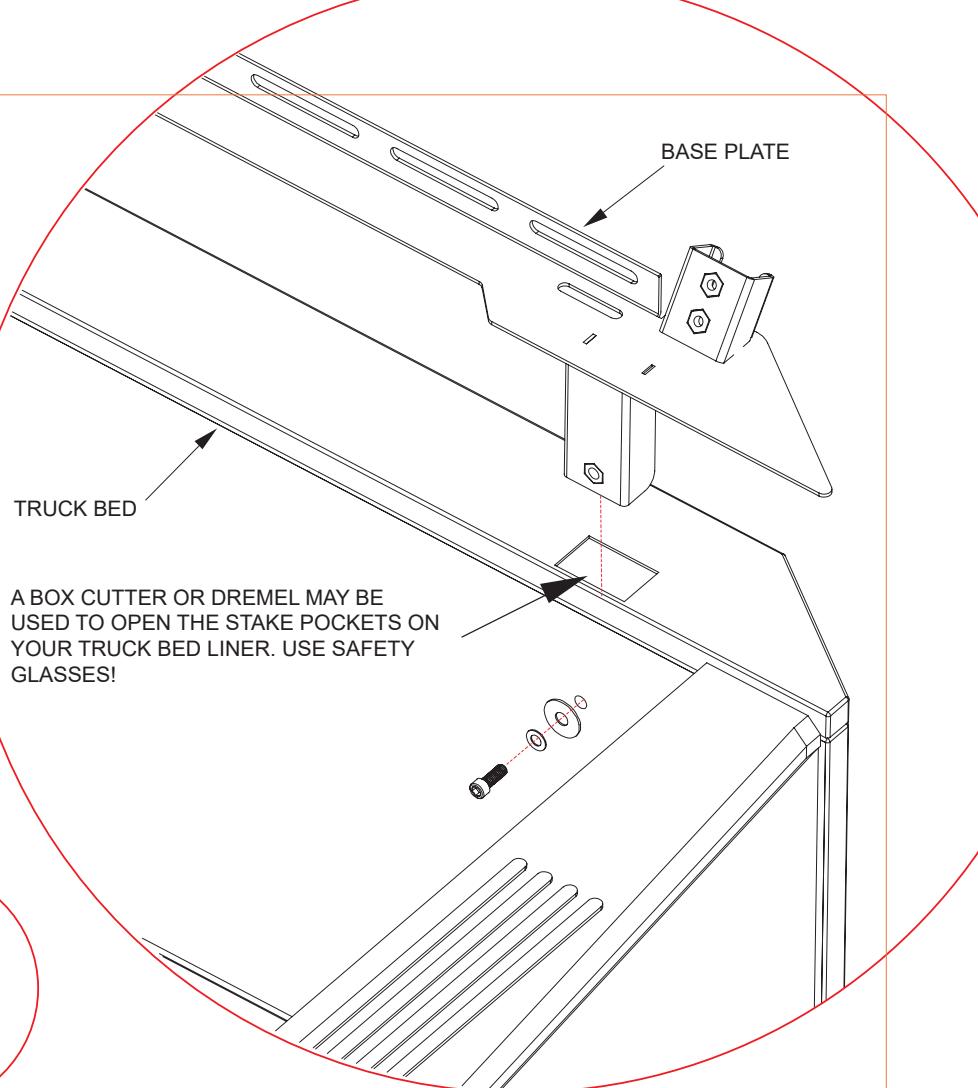
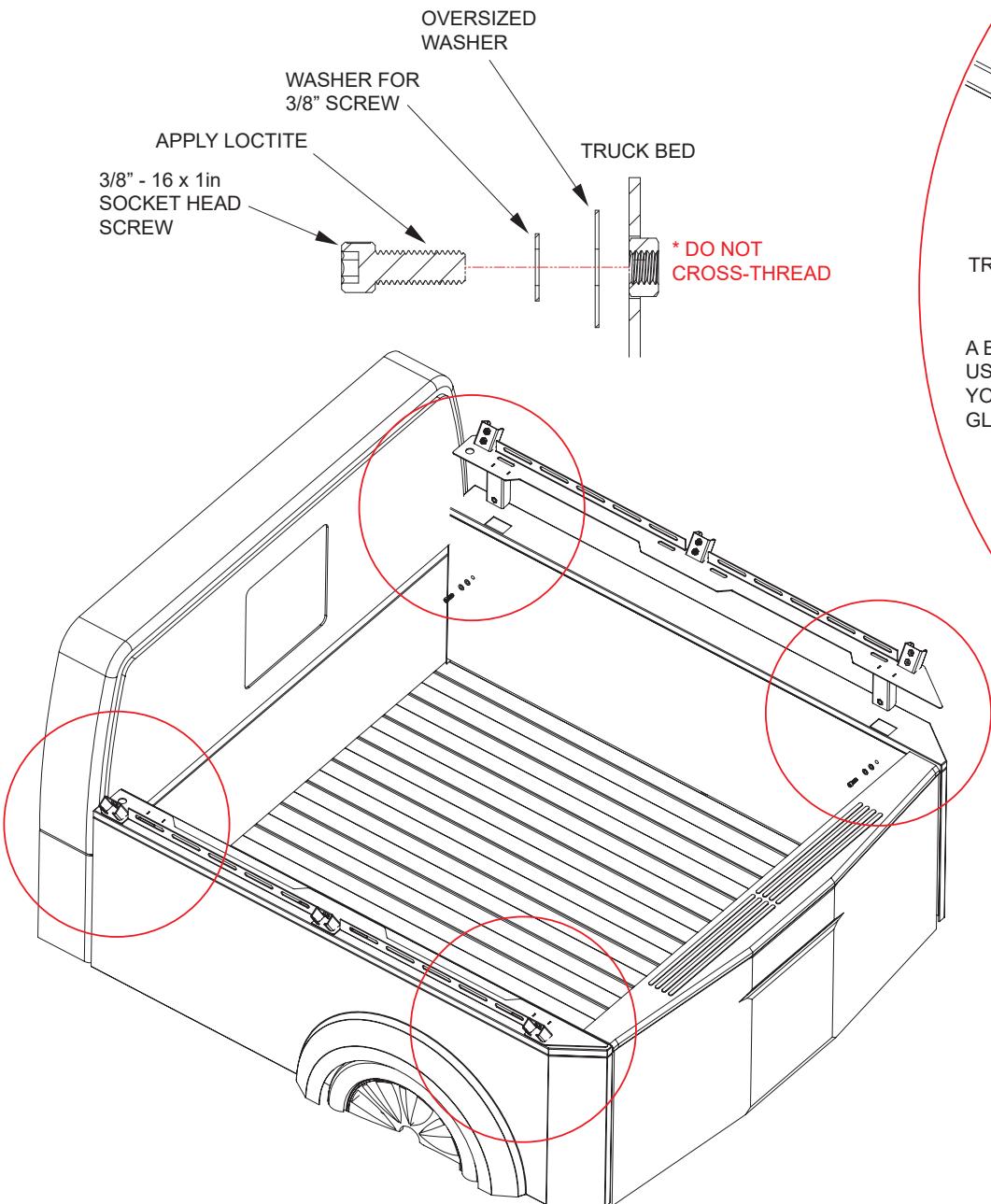
OPTIONAL TOOLS NEEDED:
BOX CUTTER
DREMEL
DRILL BIT



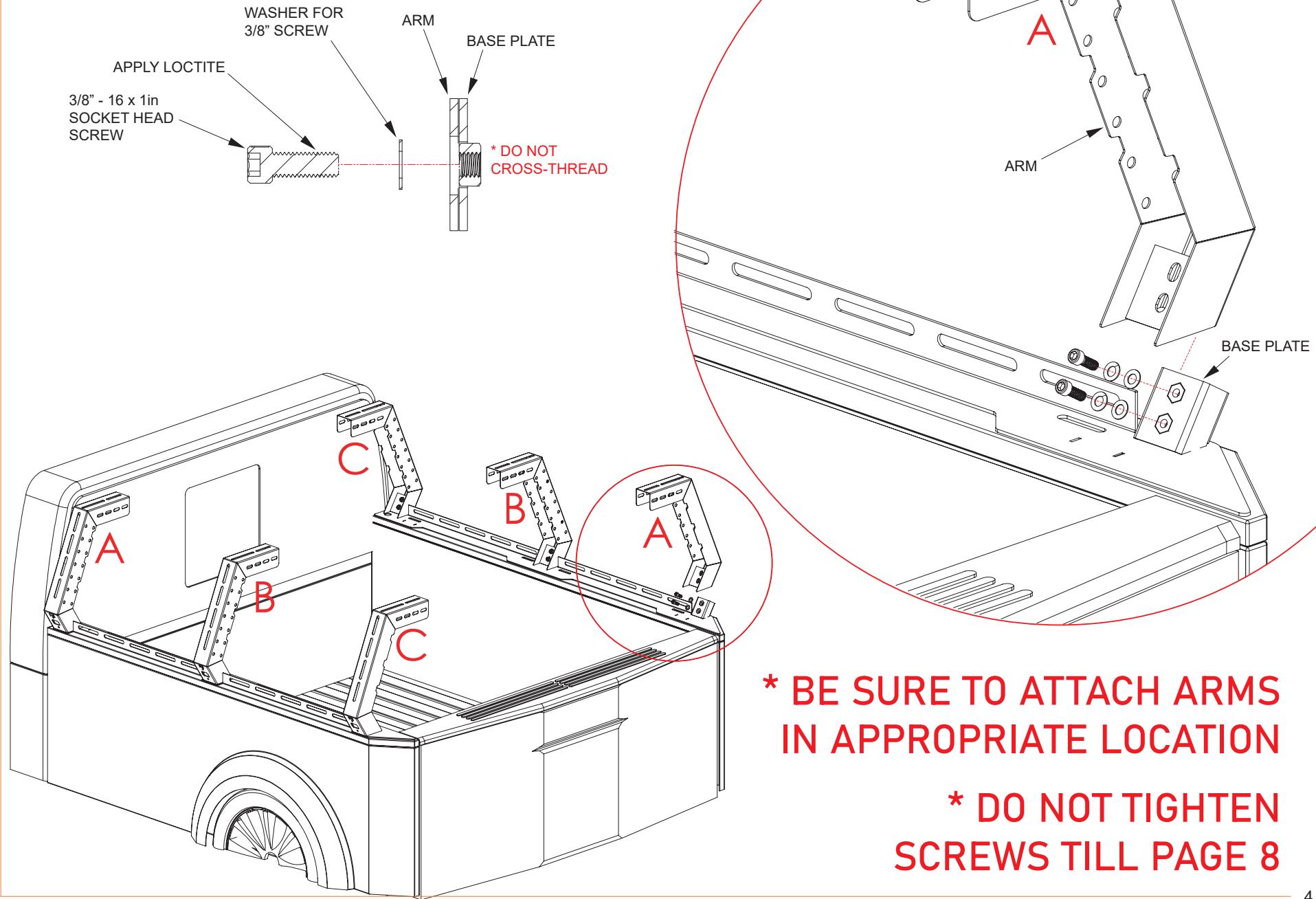
	PART NAME	QTY
ARM "A" WELDMENT	2	
ARM "B" WELDMENT	2	
ARM "C" WELDMENT	2	
FRONT SUPPORT	1	
MID SUPPORT	1	
BACK SUPPORT	1	
SPINE BRACE	2	
BASE PLATE "DRIVER"	1	
BASE PLATE "PASSENGER"	1	
MOLLE	4	
3/8"-16 NYLOCK NUT	80	
3/8"-16 x 1in LGTH HEX HEAD	80	
WASHER FOR 3/8" FASTENER	80	



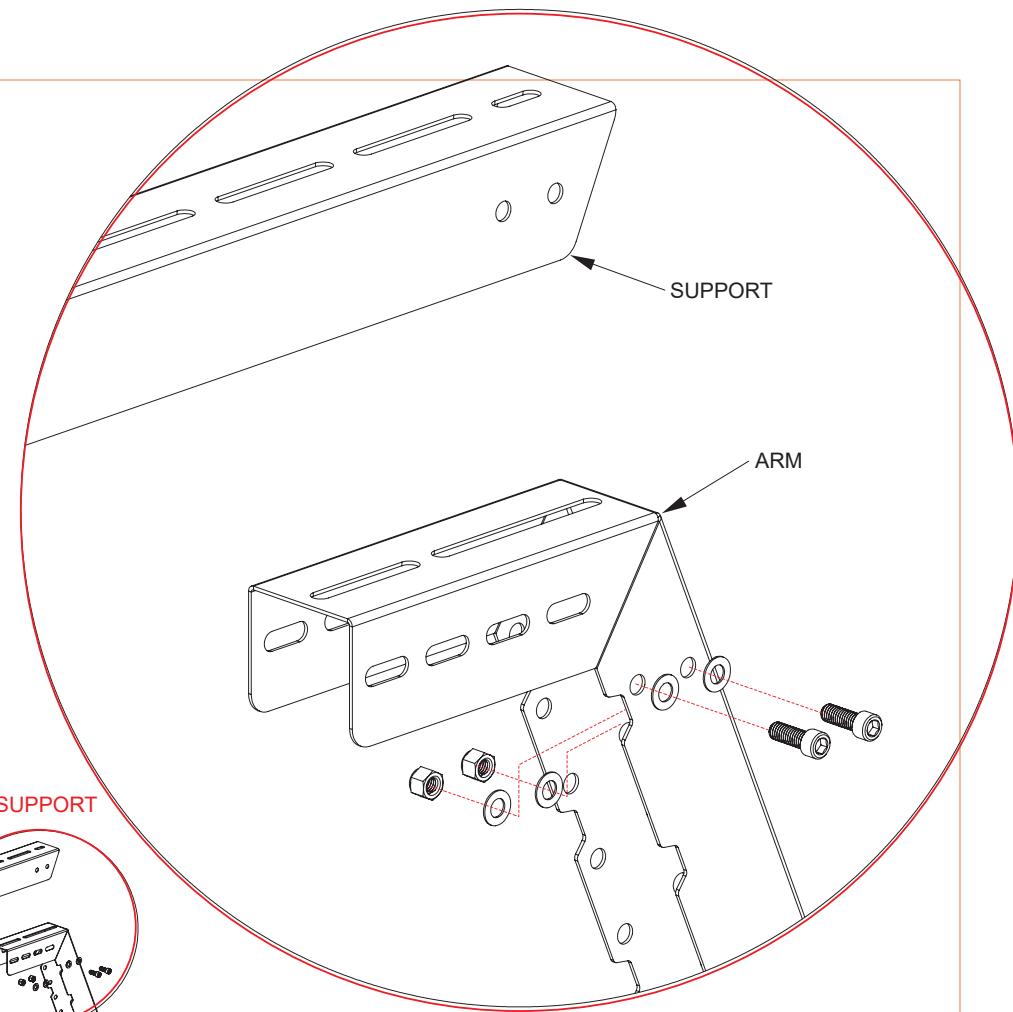
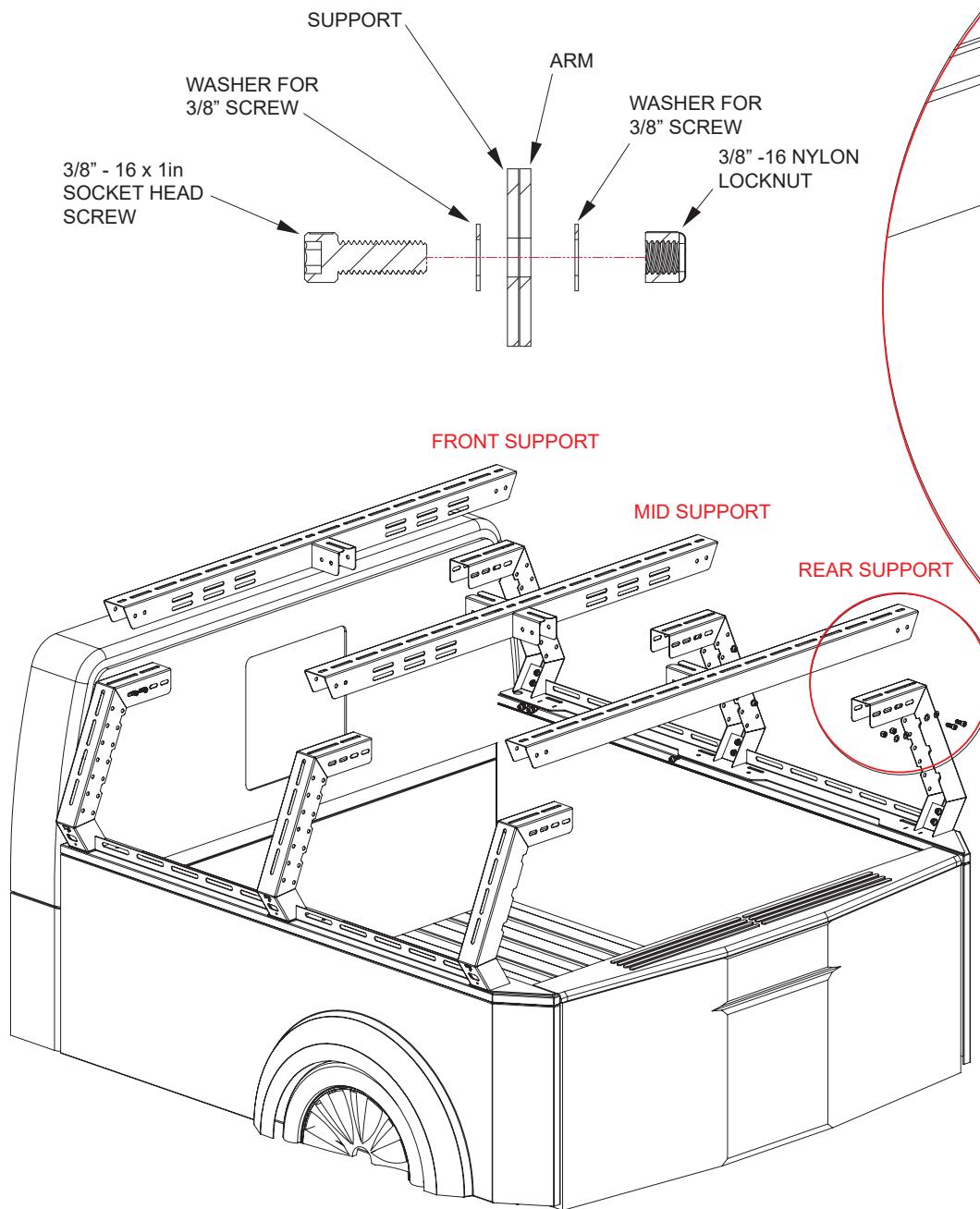
TRUCK BED TO BASE PLATE



BASE PLATE TO ARM



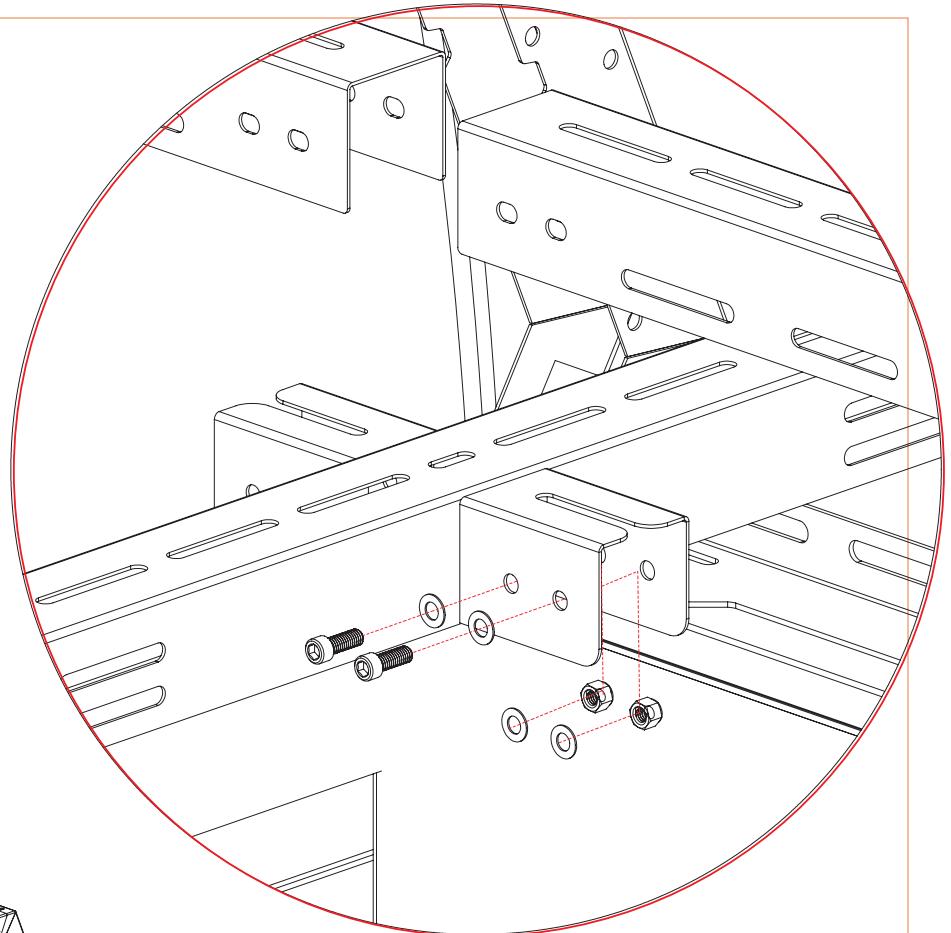
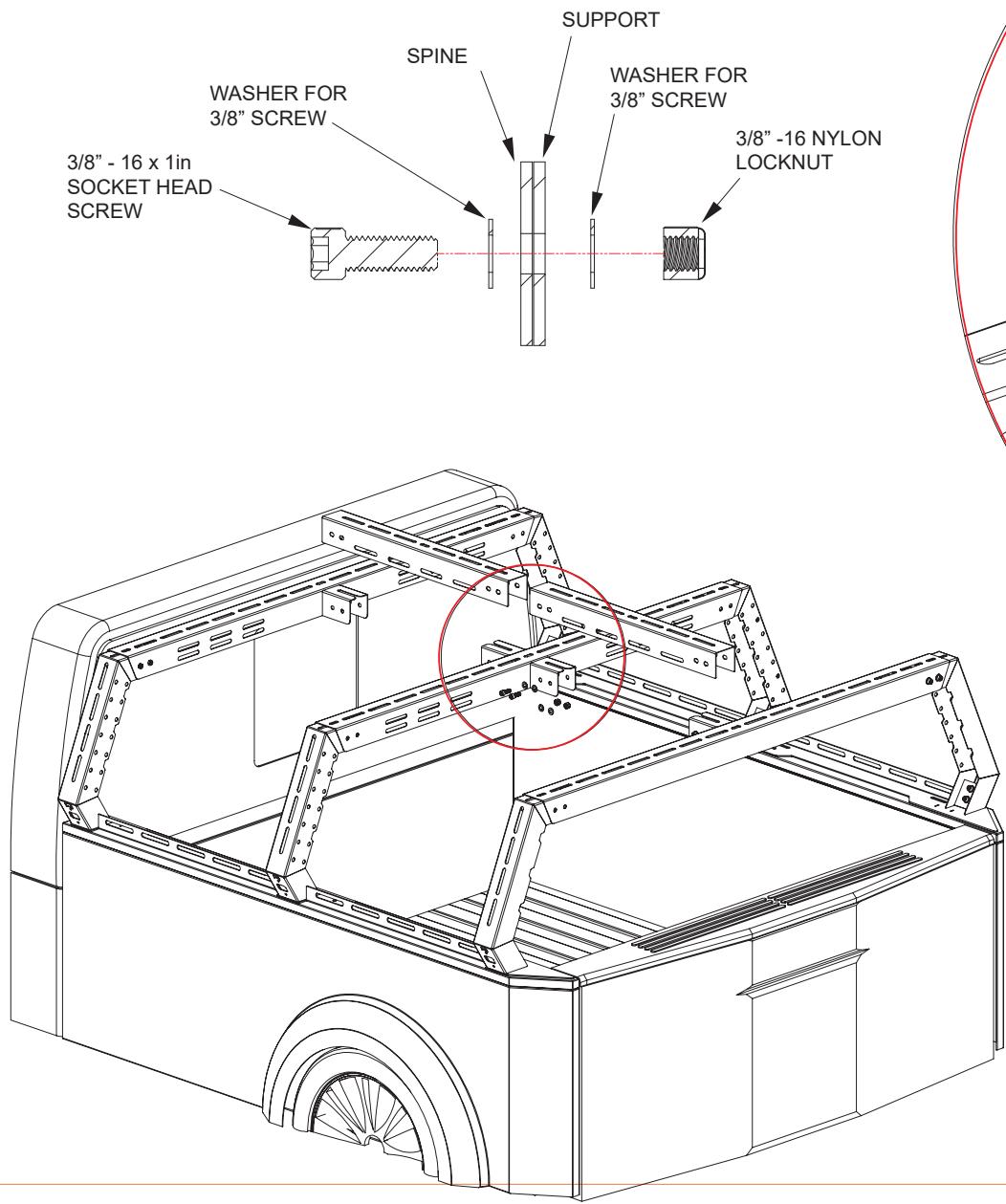
ARM TO SUPPORT



*** BE SURE TO
ATTACH SUPPORTS IN APPROPRIATE
LOCATION**

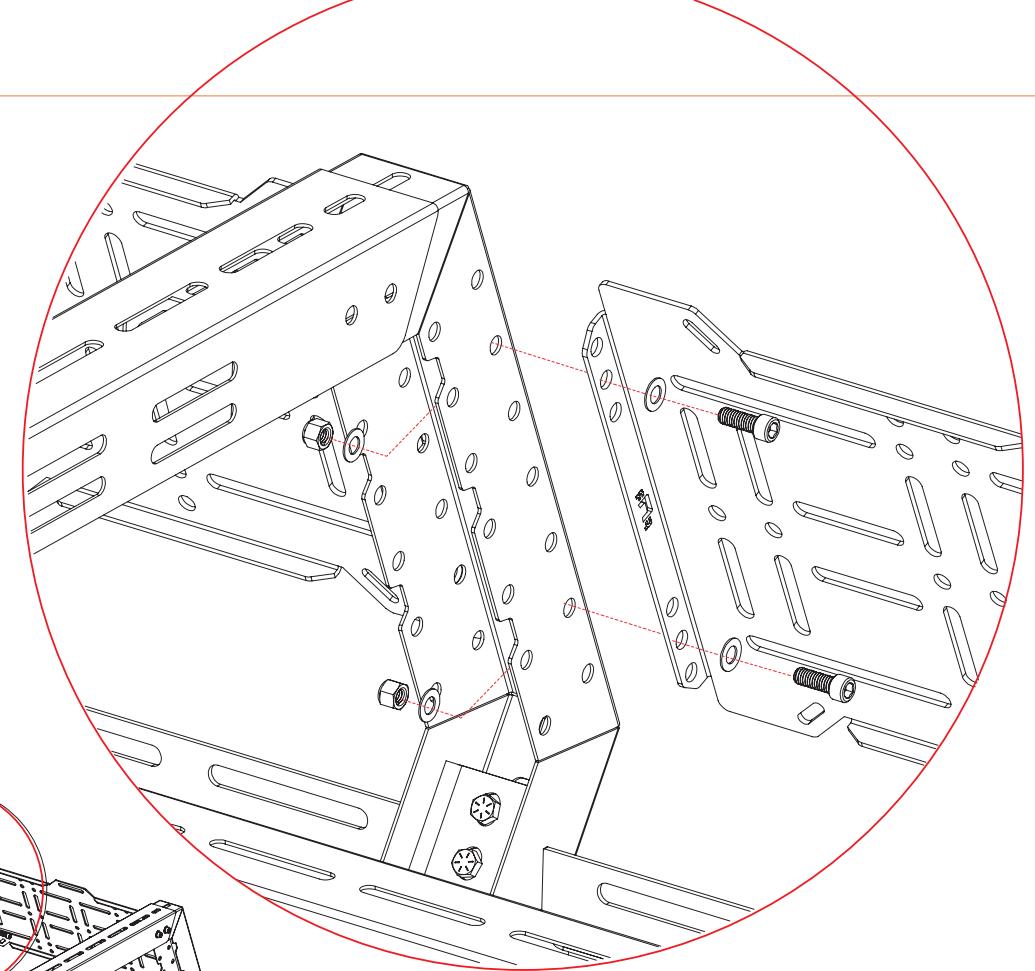
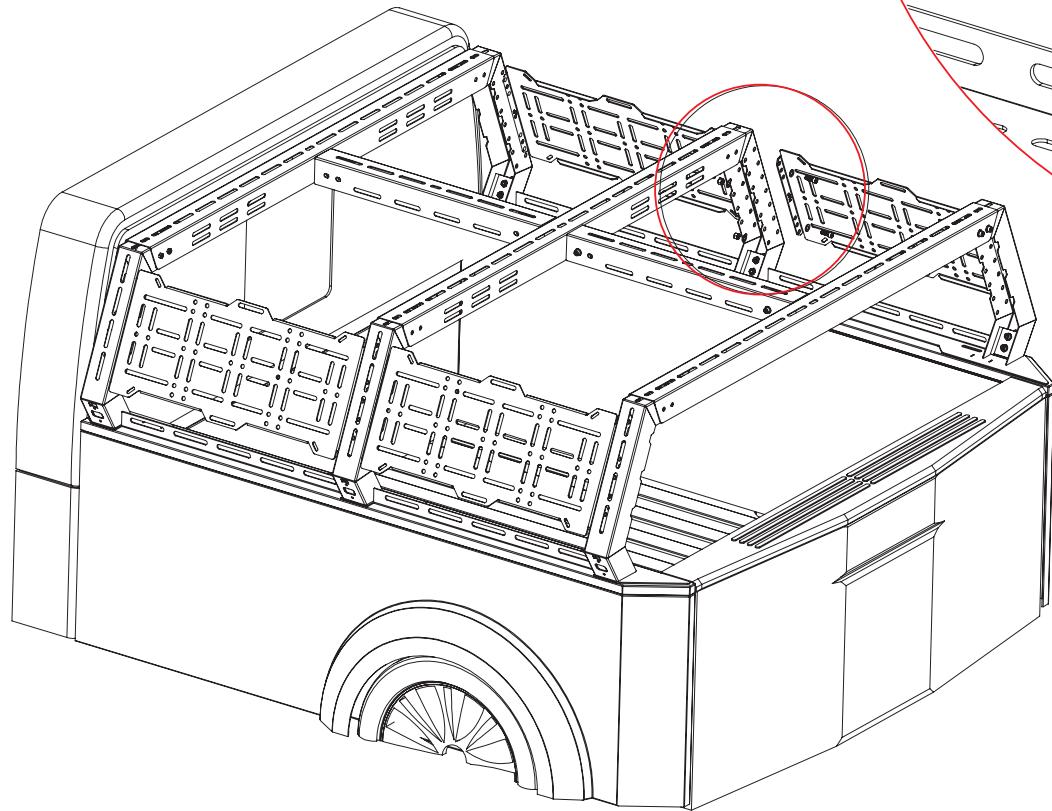
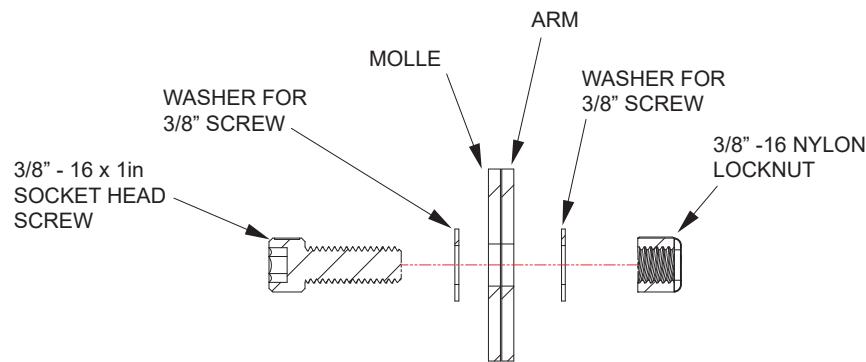
*** DO NOT TIGHTEN
SCREWS TILL PAGE 8**

SUPPORT TO SPINE



*** DO NOT TIGHTEN
SCREWS TILL PAGE 8**

ARM TO MOLLE



*** DO NOT TIGHTEN
SCREWS TILL PAGE 8**

**CONFIRM ALIGNMENT
AND TIGHTEN DOWN ALL
SCREWS**

