



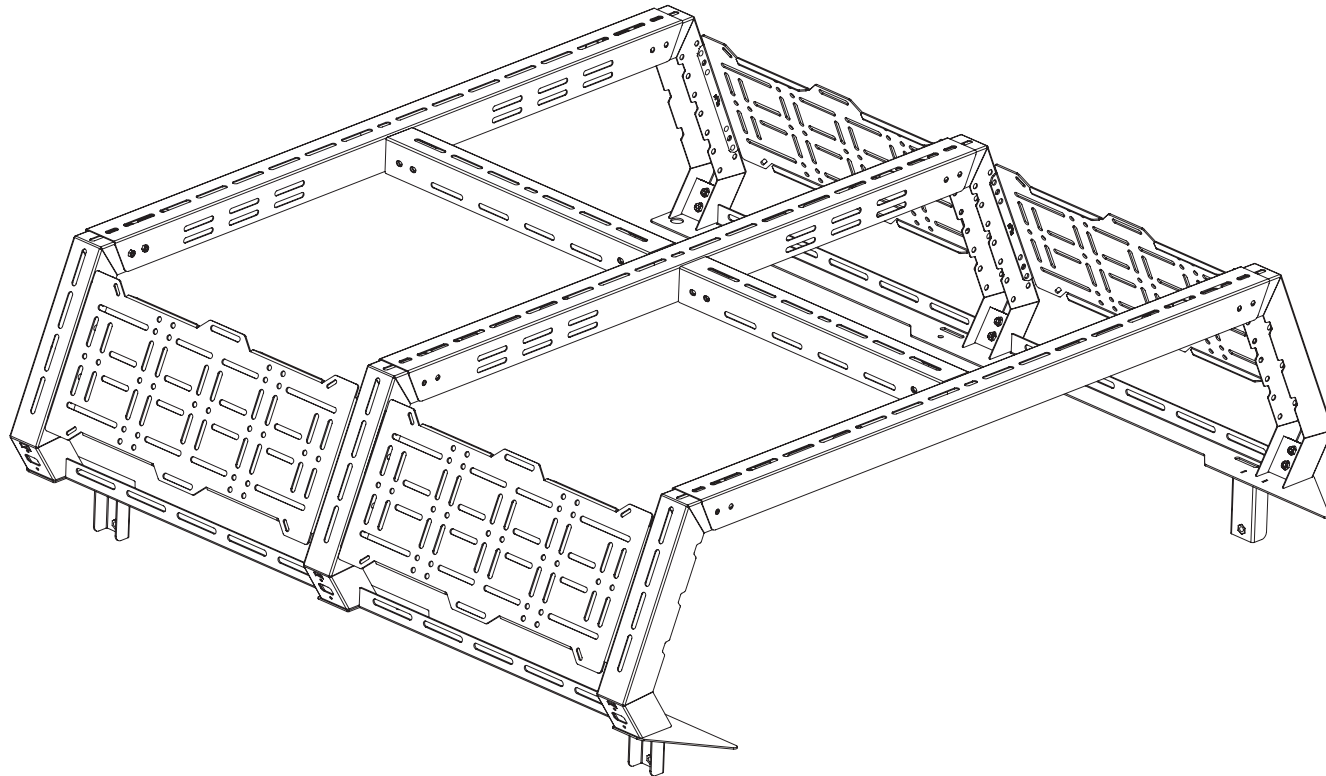
OVS

OVERLAND VEHICLE SYSTEMS

Thank you for purchasing the RUFF RAX MODULAR BED RACK
Please follow step by step instructions provided.
Any issues please contact sales@overlandvehiclesystems.com.

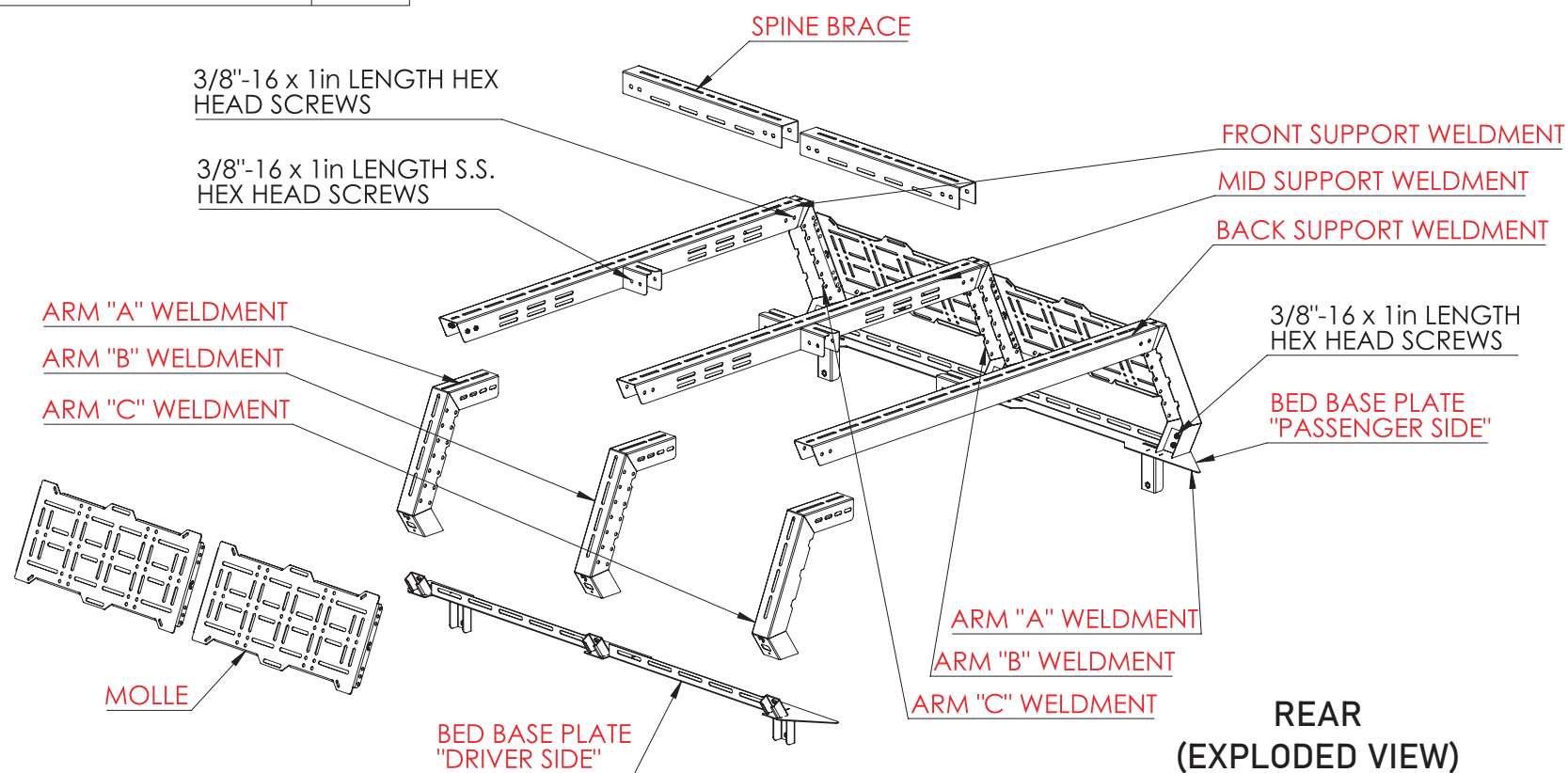
TOOLS NEEDED:
(x2) 9/16" WRENCHES
SAFETY GLASSES

OPTIONAL TOOLS NEEDED:
BOX CUTTER
DREMEL
DRILL BIT

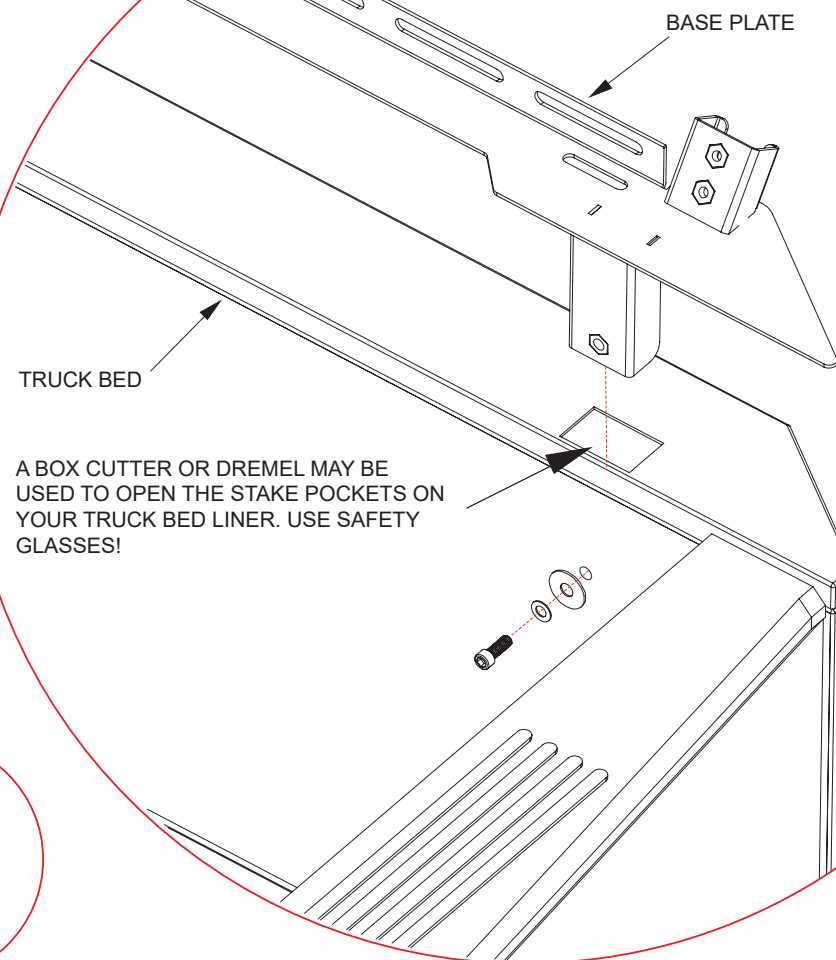
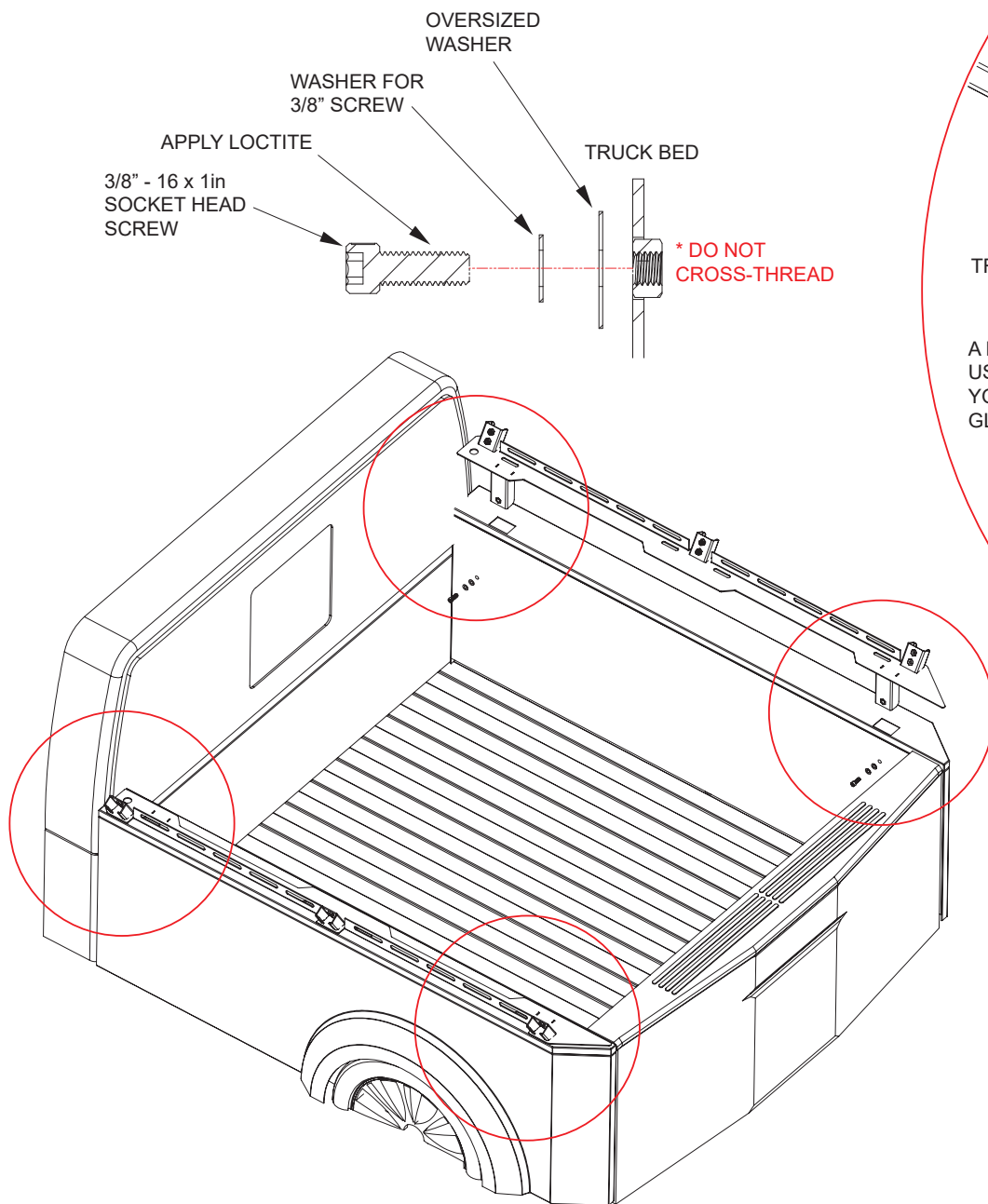


* BASE PLATE MAY VARY PER IMAGE

	PART NAME	QTY
	ARM "A" WELDMENT	2
	ARM "B" WELDMENT	2
	ARM "C" WELDMENT	2
	FRONT SUPPORT	1
	MID SUPPORT	1
	BACK SUPPORT	1
	SPINE BRACE	2
	BASE PLATE "DRIVER"	1
	BASE PLATE "PASSENGER"	1
	MOLLE	4
	3/8"-16 NYLOCK NUT	80
	3/8"-16 x 1in LGTH HEX HEAD	80
	WASHER FOR 3/8" FASTENER	80

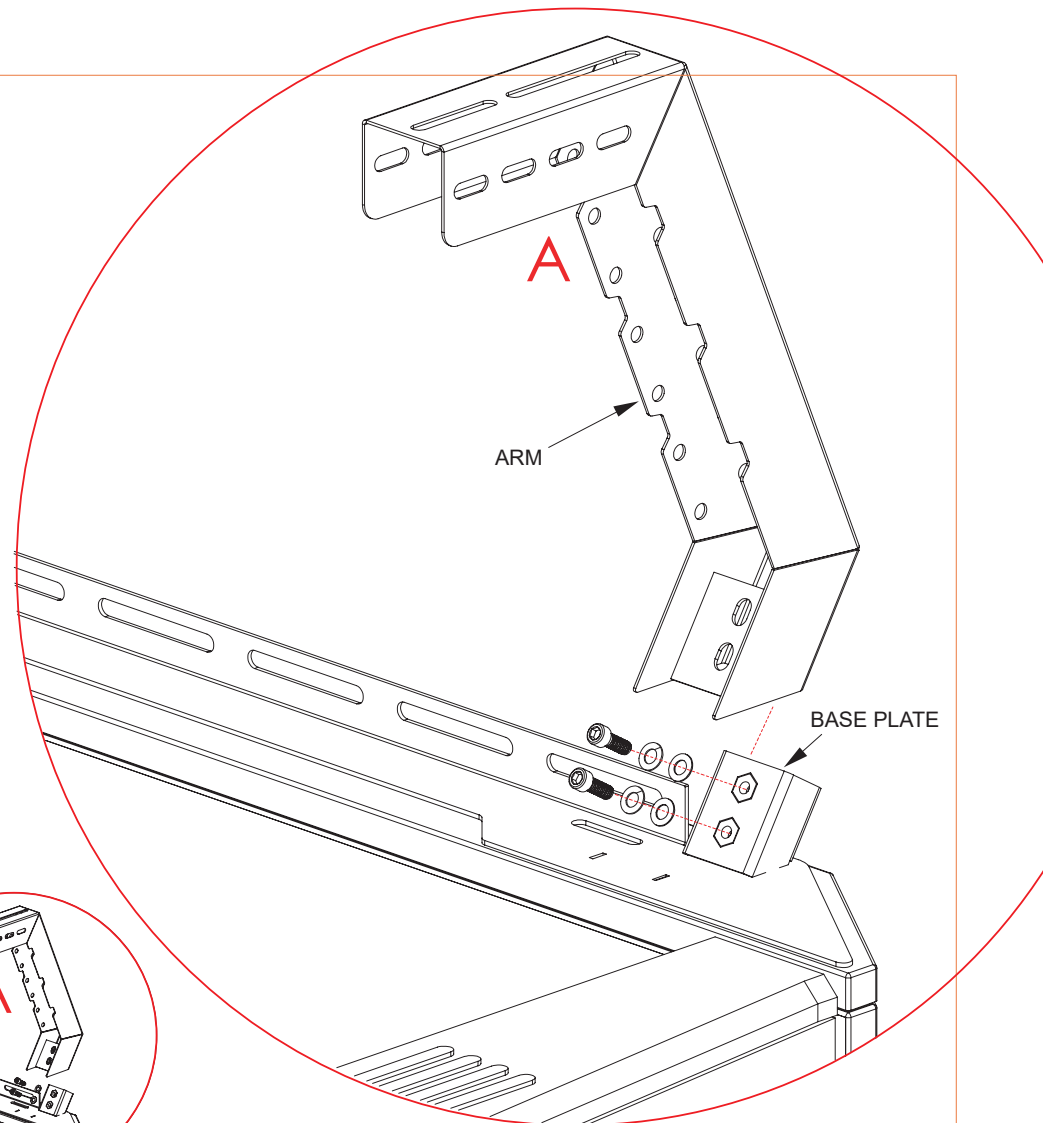
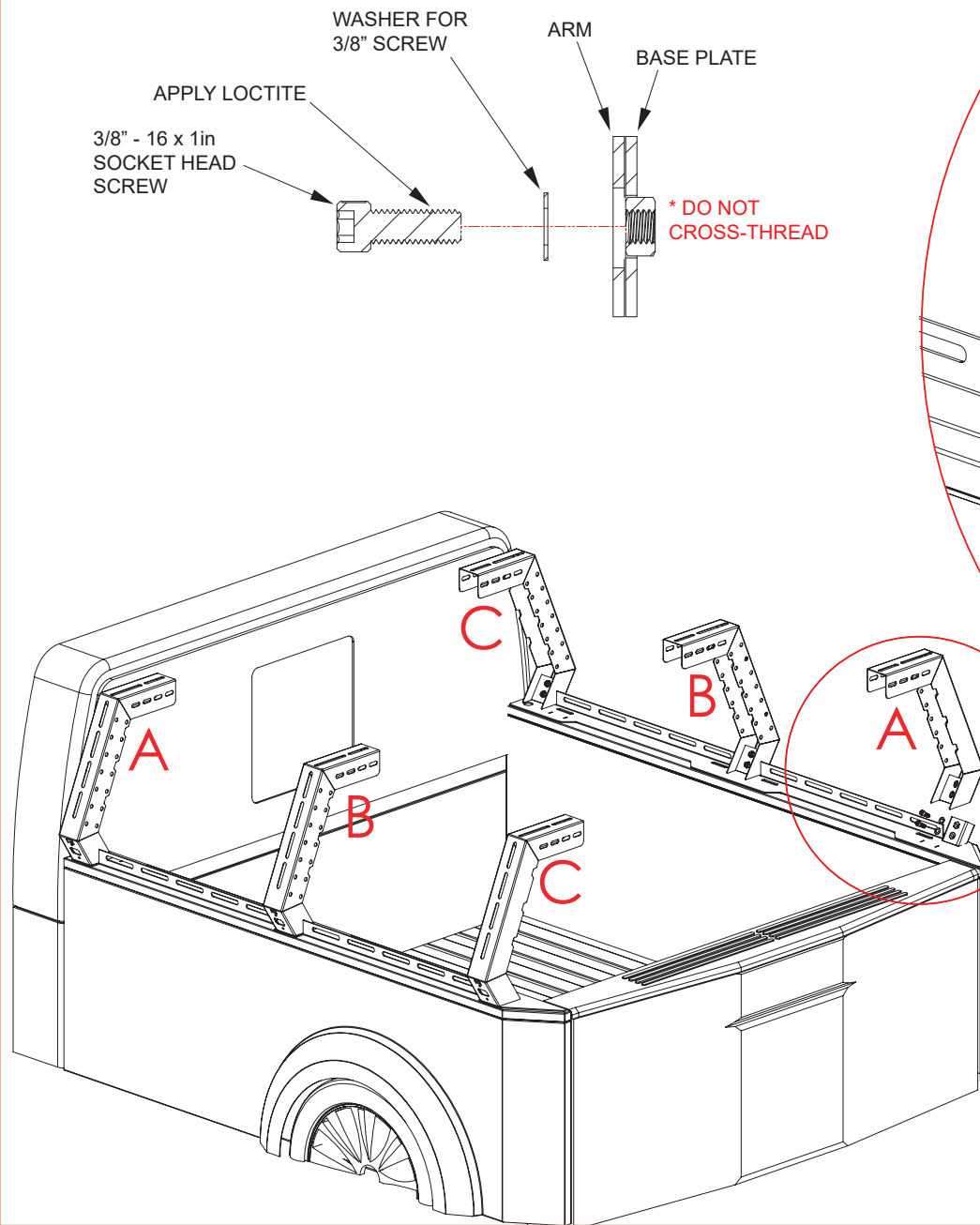


TRUCK BED TO BASE PLATE



*** TIGHTEN SCREWS**

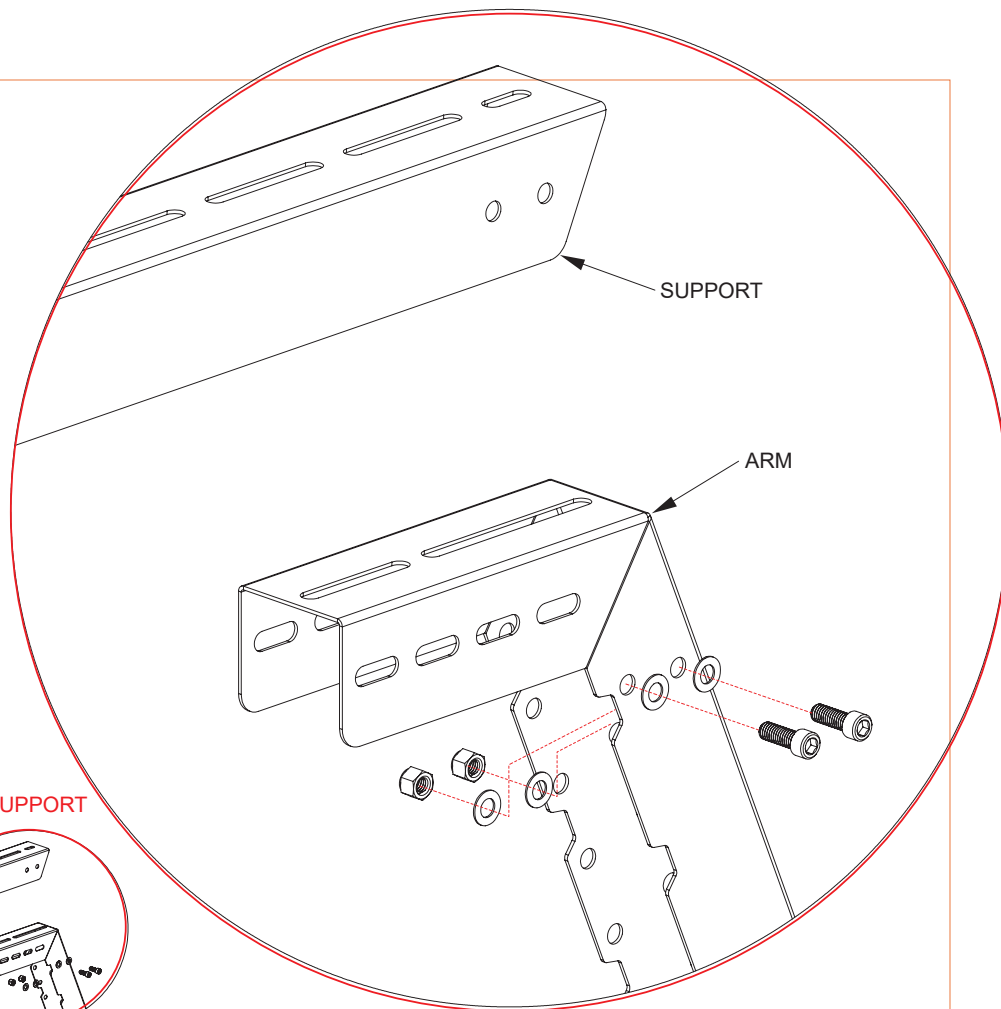
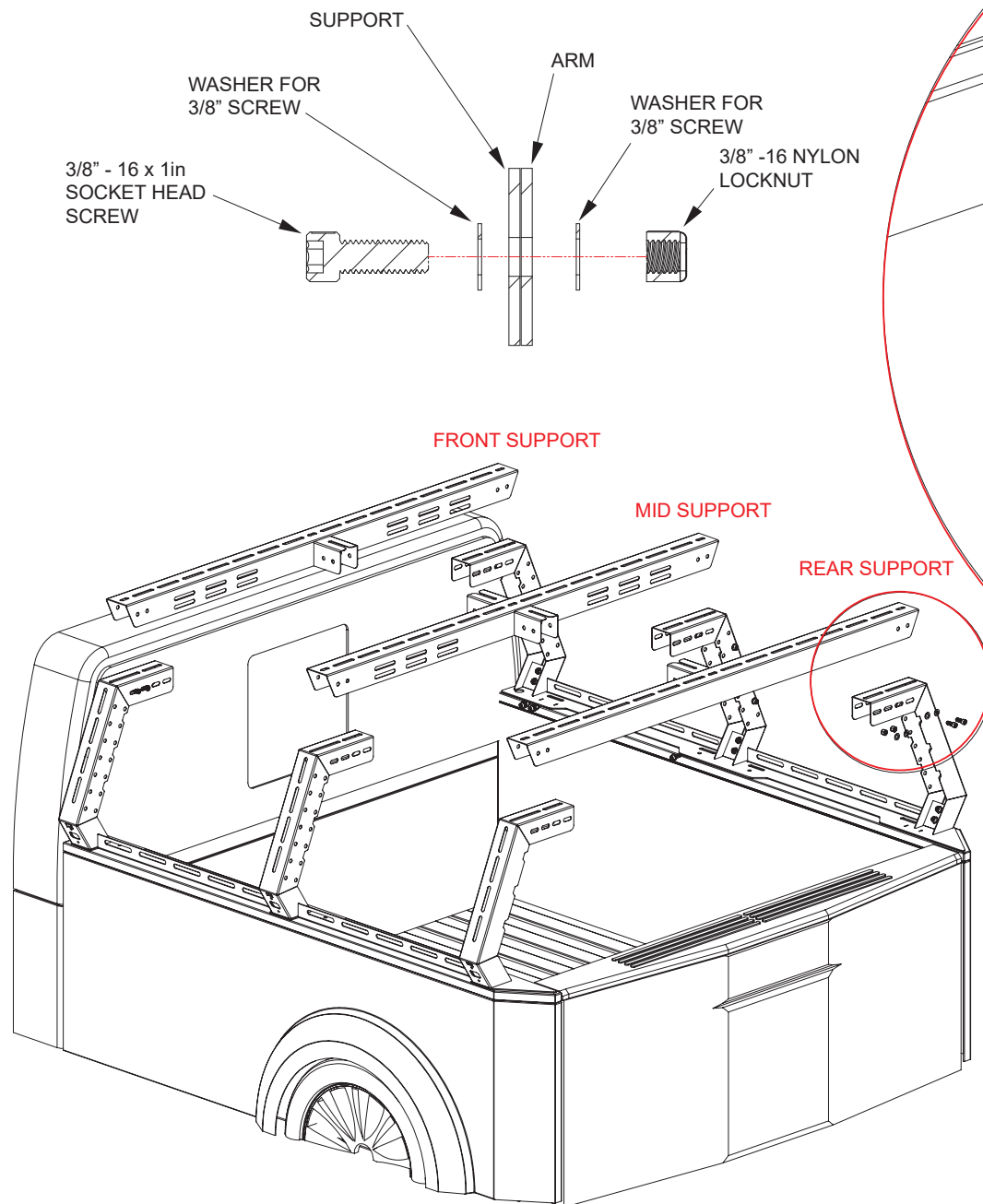
BASE PLATE TO ARM



*** BE SURE TO ATTACH ARMS
IN APPROPRIATE LOCATION**

*** DO NOT TIGHTEN
SCREWS TILL PAGE 8**

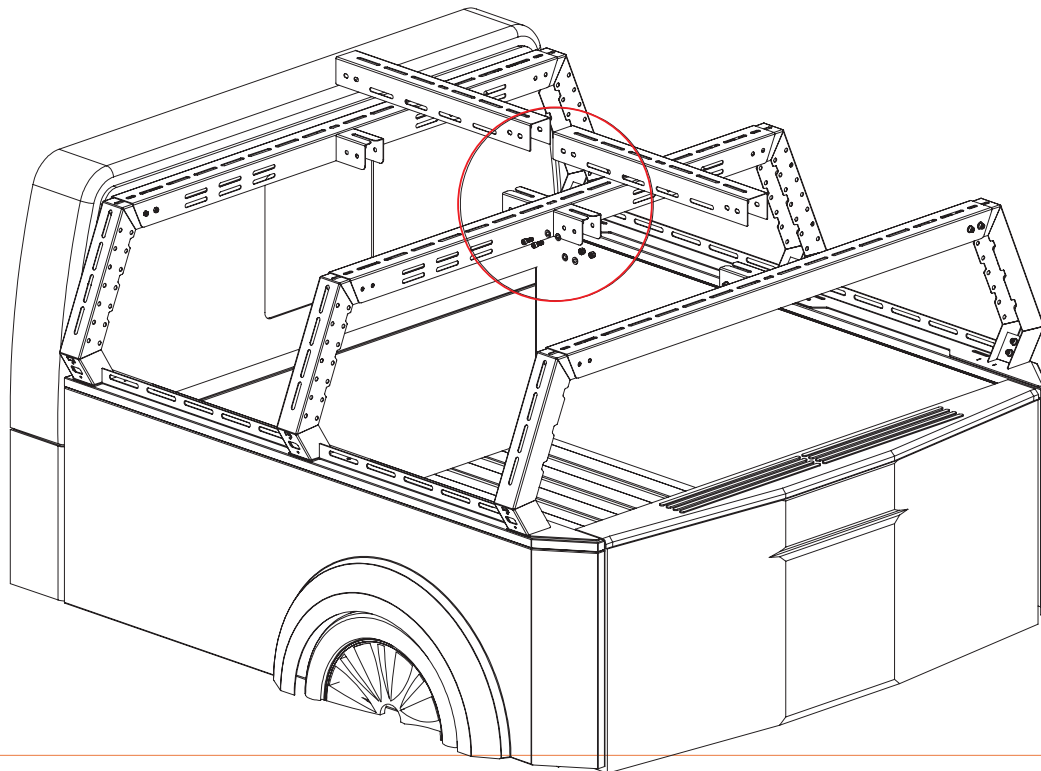
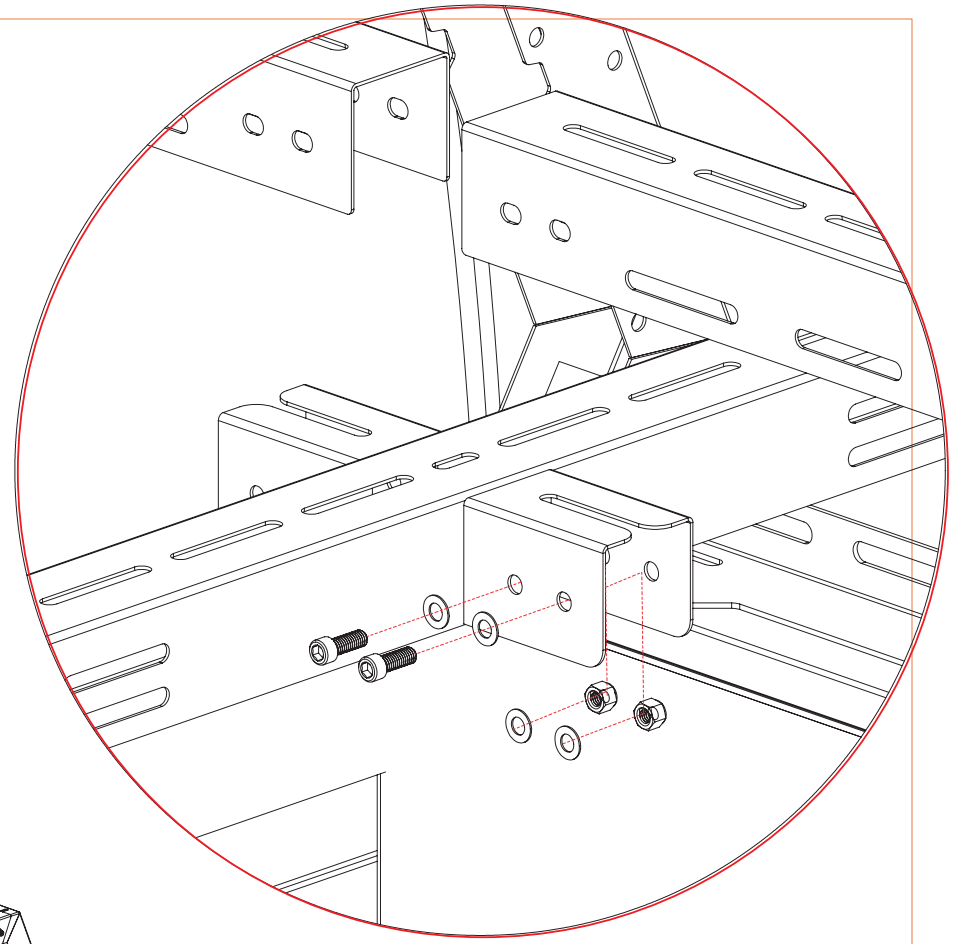
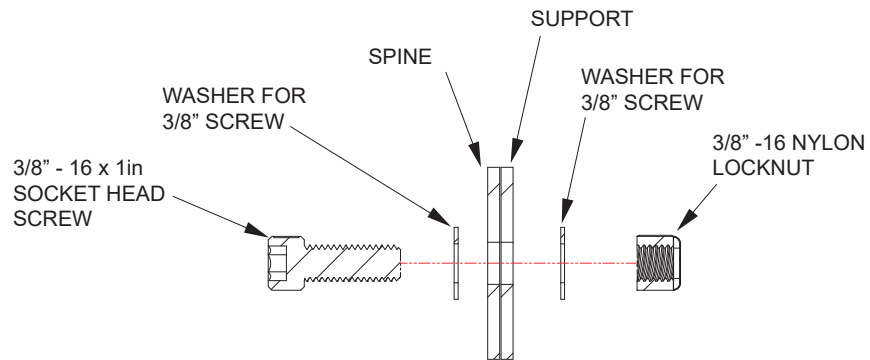
ARM TO SUPPORT



*** BE SURE TO
ATTACH SUPPORTS
IN APPROPRIATE
LOCATION**

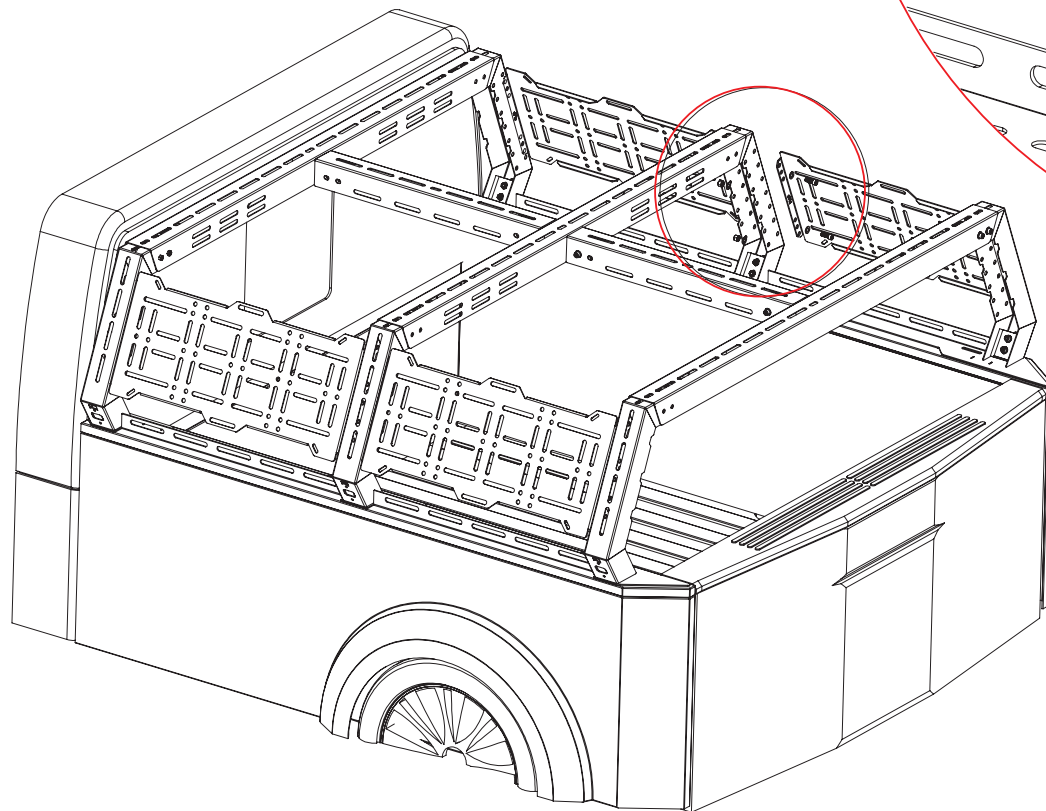
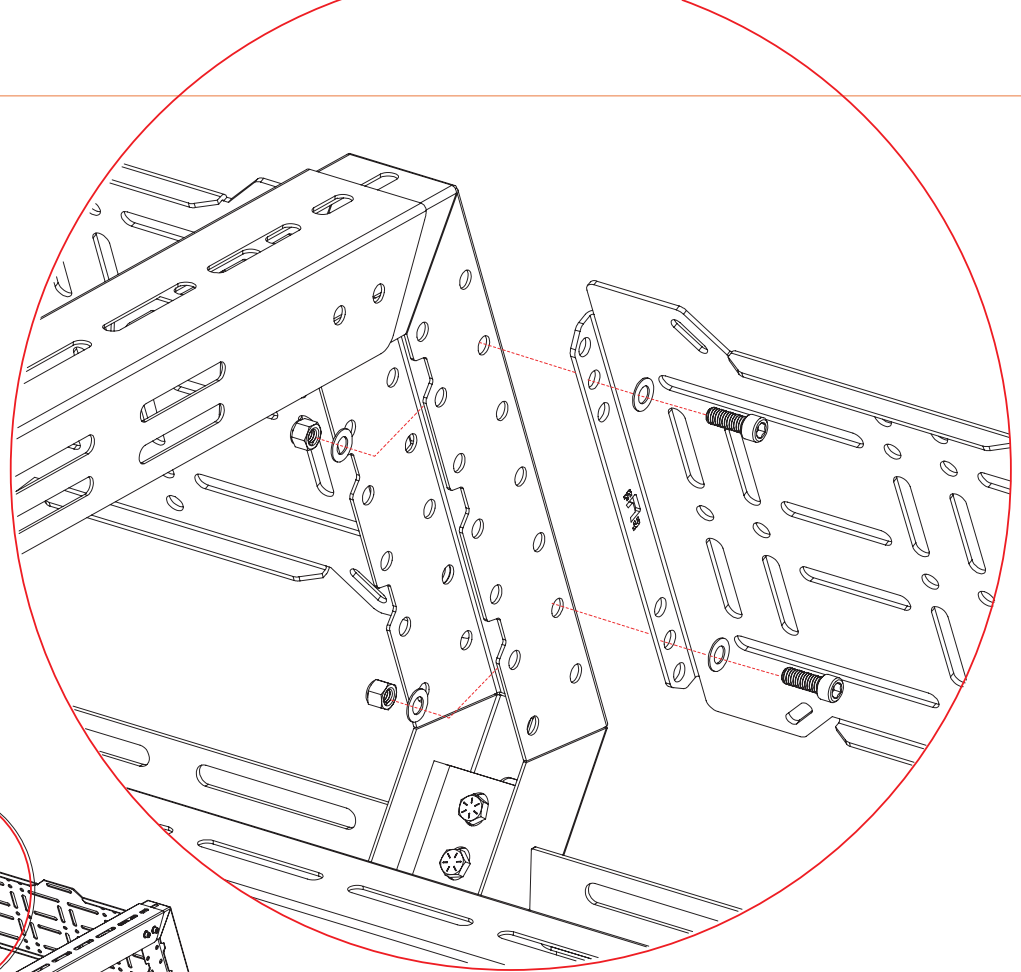
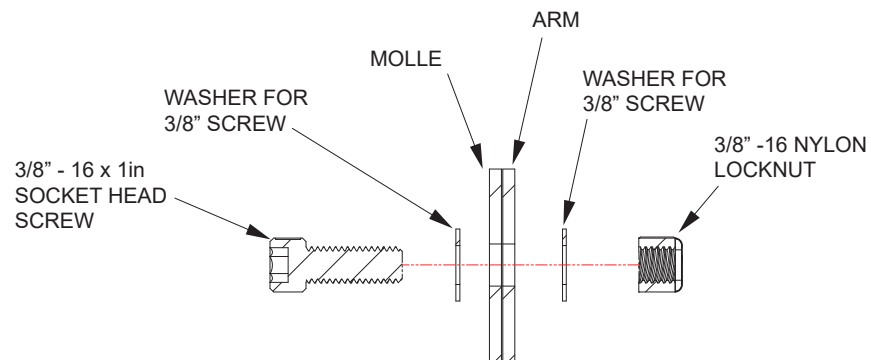
*** DO NOT TIGHTEN
SCREWS TILL PAGE 8**

SUPPORT TO SPINE



*** DO NOT TIGHTEN
SCREWS TILL PAGE 8**

ARM TO MOLLE



*** DO NOT TIGHTEN
SCREWS TILL PAGE 8**

**CONFIRM ALIGNMENT
AND TIGHTEN DOWN ALL
SCREWS**

